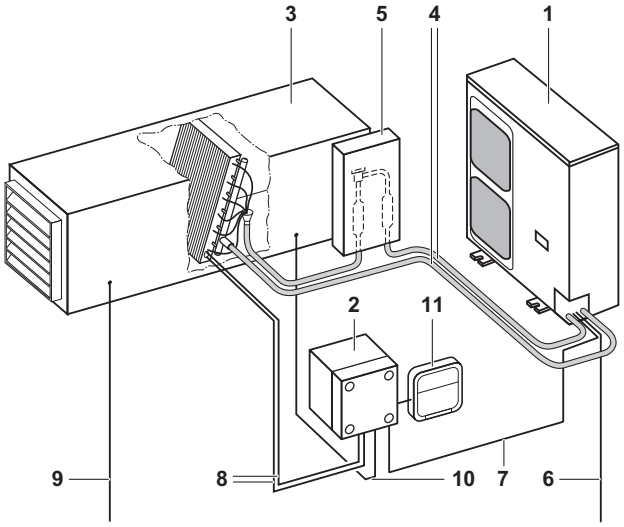
INSTALLATION AND OPERATION MANUAL

Option kit for combination of Daikin condensing units with field-supplied air handling units

EKEQMCBAV3



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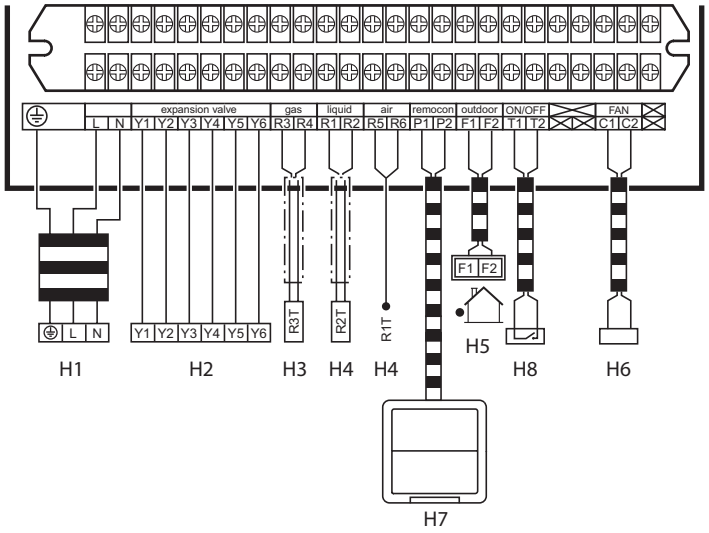

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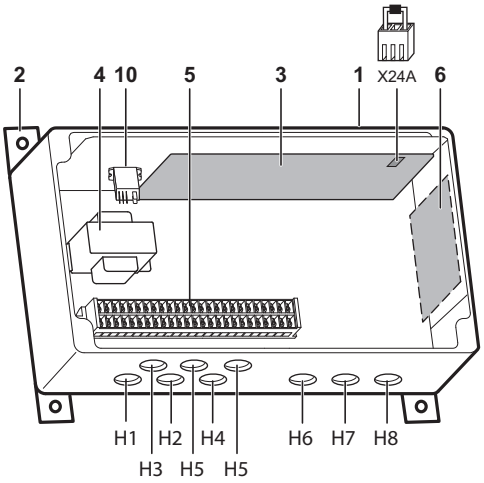

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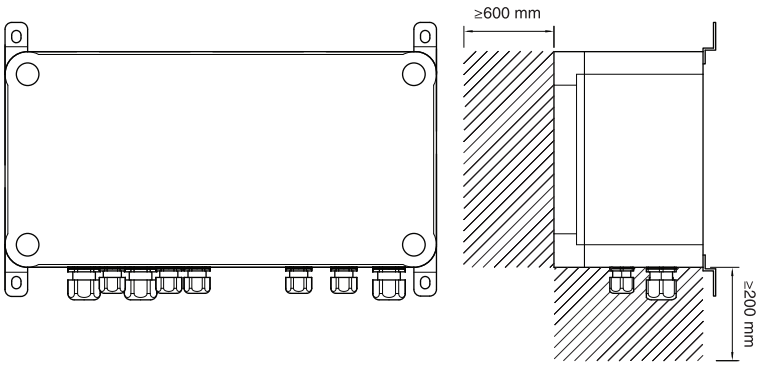
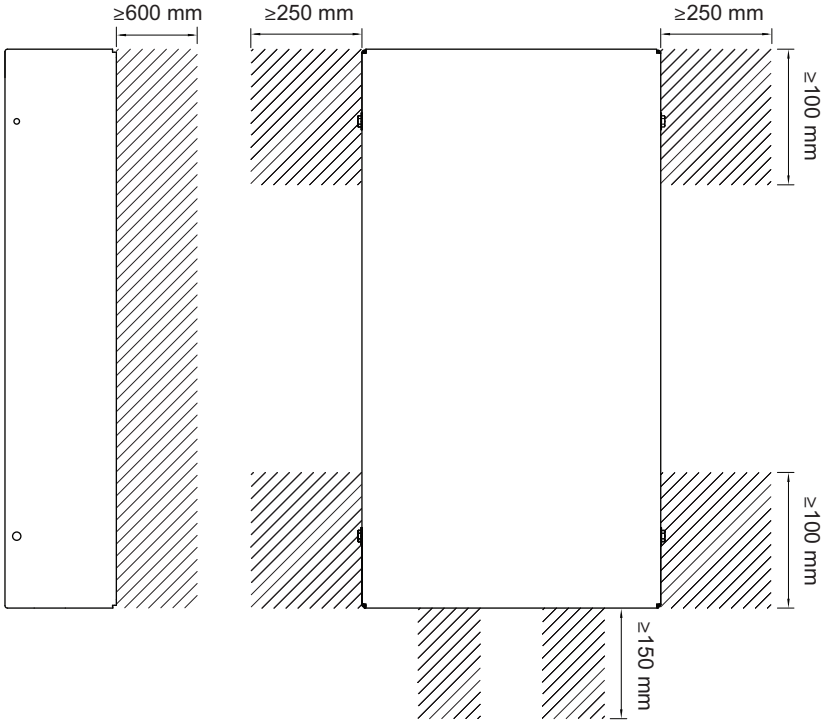


4 EKEQMCBAV3



5 EKEXV

CE - DECLARATION-OF-CONFORMITY
CE - KONFORMITÄTSERKLÄRUNG
CE - DECLARATION-DE-CONFORMITE
CE - CONFORMITEITSVERKLARING

CE - DECLARACION-DE-CONFORMIDAD
CE - DICHIARAZIONE-DI-CONFORMITA
CE - ΔΗΛΩΣΗ ΣΥΜΜΟΡΦΩΣΗΣ

CE - DECLARAÇÃO-DE-CONFORMIDADE
CE - ЗАЯВЛЕНИЕ-О-СООТВЕТСТВИИ
CE - OPFYLDELSESERKLÆRING
CE - FÖRSÄKRAN-OM-ÖVERENSTÄMMELSE

CE - ERKLÆRING OM-SAMSVAR
CE - ILMOITUS-YHDENMUKAISUUDESTA
CE - PROHLÁŠENÍ-O-SHODĚ

CE - IZJAVA-O-USKLAĐENOSTI
CE - MEGFELELŐSÉGI-NYILATKOZAT
CE - DEKLARACJA-ZGODNOŚCI
CE - DECLARAŢIE-DE-CONFORMITATE

CE - IZJAVA O SKLADNOSTI
CE - VASTAVUSDEKLARATSIOON
CE - ДЕКЛАРАЦИЯ-ЗА-СЪОТВЕТСТВИЕ

CE - ATITIKTIES-DEKLARACIJA
CE - ATBILSTĪBAS-DEKLARĀCIJA
CE - VYHLÁSENIE-ZHODY
CE - UYGUNLUK-BEYANI

Daikin Europe N.V.

01 (GB) declares under its sole responsibility that the air conditioning equipment to which this declaration relates:
02 (D) erklärt auf seine alleinige Verantwortung dass die Ausrüstung der Klimageräte für die diese Erklärung bestimmt ist:
03 (F) déclare sous sa seule responsabilité que l'équipement d'air conditionné visés par la présente déclaration:
04 (NL) verklaart hierbij op eigen exclusieve verantwoordelijkheid dat de airconditioningapparatuur waarop deze verklaring betrekking heeft:
05 (E) declara bajo su única responsabilidad que el equipo de aire acondicionado al que hace referencia la declaración:
06 (I) dichiara sotto la propria responsabilità che gli apparecchi di condizionamento a cui è riferita questa dichiarazione:
07 (GR) δηλώνει με αποκλειστική της ευθύνη ότι ο εξοπλισμός των κλιματιστικών συσκευών στα οποία αναφέρεται η παρούσα δήλωση:
08 (P) declara sob sua exclusiva responsabilidade que os equipamentos de ar condicionado a que esta declaração se refere:
09 (RUS) заявляет, исключительно под свою ответственность, что оборудование для кондиционирования воздуха, к которому относится настоящее заявление:
10 (DK) erklærer under eneansvar, at udstyret til klimaregulering, som denne deklaration vedrører:
11 (S) deklarerer i egenskap av huvudansvarig, att luftkonditioneringsutrustningen som berörs av denna deklaration innebär att:
12 (N) erklærer et fullstendig ansvar for at det luftkondisjoneringsutstyr som berøres av denne deklarasjon, innebærer at:
13 (FIN) ilmoittaa yksinomaan omalla vastuullaan, että tämän ilmoituksen tarkoittamat ilmastointilaitteet:
14 (CZ) prohlašuje ve své plné odpovědnosti, že klimatizační zařízení, k nimž se toto prohlášení vztahuje:
15 (HR) izjavljuje pod isključivo vlastitom odgovornošću da oprema za klimatizaciju na koju se ova izjava odnosi:
16 (H) teljes felelőssége tudatában kijelenti, hogy a klímaberendezések, melyekre e nyilatkozat vonatkozik:
17 (PL) deklaruje na własną i wyłączną odpowiedzialność, że klimatyzatory, których dotyczy niniejsza deklaracja:
18 (RO) declară pe proprie răspundere că echipamentele de aer condiţionat la care se referă această declaraţie:
19 (SLO) z vso odgovornostjo izjavlja, da je oprema klimatskih naprav, na katero se izjava nanaša:
20 (EST) kinnitab oma täielikul vastutusel, et käesoleva deklaratsiooni alla kuuluv kliimaseadmete varustus:
21 (BG) декларира на своя отговорност, че оборудването за климатична инсталация, за което се отнася тази декларация:
22 (LT) visiška savo atsakomybe skelbia, kad oro kondicionavimo įranga, kuriai taikoma ši deklaracija:
23 (LV) ar pilnu atbildību apliecina, ka tālāk uzskaitītās gaisa kondicionēšanas iekārtas, uz kurīem attiecas šī deklarācija:
24 (SK) vyhlasuje na vlastnú zodpovednosť, že klimatizačné zariadenie, na ktoré sa vzťahuje toto vyhlásenie:
25 (TR) tamamen kendi sorumluluğunda olmak üzere bu bildirinin ilgili olduğu klima donanımının aşağıdaki gibi olduğunu beyan eder:

EKEQMCBAV3*
* = , , 1, 2, 3, ..., 9

01 are in conformity with the following standard(s) or other normative document(s), provided that these are used in accordance with our instructions:
02 der/den folgenden Norm(en) oder einem anderen Normdokument oder -dokumenten entspricht/entsprechen, unter der Voraussetzung, daß sie gemäß unseren Anweisungen eingesetzt werden:
03 sont conformes à la/aux norme(s) ou autre(s) document(s) normatif(s), pour autant qu'ils soient utilisés conformément à nos instructions:
04 conform de volgende norm(en) of één of meer andere bindende documenten zijn, op voorwaarde dat ze worden gebruikt overeenkomstig onze instructies:
05 están en conformidad con la(s) siguiente(s) norma(s) u otro(s) documento(s) normativo(s), siempre que sean utilizados de acuerdo con nuestras instrucciones:
06 sono conformi al(i) seguente(i) standard(s) o altro(i) documento(i) a carattere normativo, a patto che vengano usati in conformità alle nostre istruzioni:
07 είναι σύμφωνα με το(α) ακόλουθο(α) πρότυπο(α) ή άλλο έγγραφο(α) κανονισμών, υπό την προϋπόθεση ότι χρησιμοποιούνται σύμφωνα με τις οδηγίες μας:
08 estão em conformidade com a(s) seguinte(s) norma(s) ou outro(s) documento(s) normativo(s), desde que estes sejam utilizados de acordo com as nossas instruções:
09 соответствуют следующим стандартам или другим нормативным документам, при условии их использования согласно нашим инструкциям:
10 overholder følgende standard(er) eller andet/andre retningsgivende dokument(er), forudsat at disse anvendes i henhold til vore instrukser:
11 respektive utrustning är utförd i överensstämmelse med och följer följande standard(er) eller andra normgivande dokument, under förutsättning att användning sker i överensstämmelse med våra instruktioner:
12 respektive utstyr er i overensstemmelse med følgende standard(er) eller andre normgivende dokument(er), under forutssetning av at disse brukes i henhold til våre instrukser:
13 vastaavat seuraavien standardien ja muiden ohjeellisten dokumenttien vaatimuksia edellyttäen, että niitä käytetään ohjeidemme mukaisesti:
14 za předpokladu, že jsou využívány v souladu s našimi pokyny, odpovídají následujícím normám nebo normativním dokumentům:
15 u skladu sa slijedećim standardom(ima) ili drugim normativnim dokumentom(ima), uz uvjet da se oni koriste u skladu s našim uputama:
16 megfelelnek az alábbi szabvány(ok)nak vagy egyéb irányadó dokumentum(ok)nak, ha azokat előírás szerint használják:
17 spełniają wymogi następujących norm i innych dokumentów normalizacyjnych, pod warunkiem że używane są zgodnie z naszymi instrukcjami:
18 sunt în conformitate cu următorul (următoarele) standard(e) sau alt(e) document(e) normativ(e), cu condiţia ca acestea să fie utilizate în conformitate cu instrucţiunile noastre
19 skladni z naslednjimi standardi in drugimi normativi, pod pogojem, da se uporabljajo v skladu z našimi navodili:
20 on vastavuses järgmis(t)e standardi(te)ga või teiste normatiivsete dokumentidega, kui neid kasutatakse vastavalt meie juhenditele:
21 съответстват на следните стандарти или други нормативни документи, при условие, че се използват съгласно нашите инструкции:
22 atitinka žemiau nurodytus standartus ir (arba) kitus norminius dokumentus su sąlyga, kad yra naudojami pagal mūsų nurodymus:
23 tad, ja lietoti atbilstoši ražotāja norādījumiem, atbilst sekojošiem standartiem un citiem normatīviem dokumentiem:
24 sú v zhode s nasledovnou(ými) normou(ami) alebo iným(i) normatívnym(i) dokumentom(ami), za predpokladu, že sa používajú v súlade s našim návodom:
25 ürünün, talimatlarımıza göre kullanılması koşuluyla aşağıdaki standartlar ve norm belirten belgelerle uyumludur:

EN60335-2-40,

01 following the provisions of:
02 gemäß den Vorschriften der:
03 conformément aux stipulations des:
04 overeenkomstig de bepalingen van:
05 siguiendo las disposiciones de:
06 secondo le prescrizioni per:
07 με τήρηση των διατάξεων των:
08 de acordo com o previsto em:
09 в соответствии с положениями:
10 under iagttagelse af bestemmelserne i:
11 enligt villkoren i:
12 gitt i henhold til bestemmelsene i:
13 noudattaen määräyksiä:
14 za dodržení ustanovení předpisu:
15 prema odredbama:
16 követi a(z):
17 zgodnie z postanowieniami Dyrektyw:
18 în urma prevederilor:
19 ob upoštevanju določb:
20 vastavalt nõuetele:
21 следвайки клаузите на:
22 laikantis nuostatų, pateikiamų:
23 ievērojot prasības, kas noteiktas:
24 održiavajúc ustanovenia:
25 bunun koşullarına uygun olarak:

Low Voltage 2014/35/EU
Electromagnetic Compatibility 2014/30/EU *

01 Directives, as amended.
02 Direktiven, gemäß Änderung.
03 Directives, telles que modifiées.
04 Richtlijnen, zoals geamendeerd.
05 Directivas, según lo enmendado.
06 Direttive, come da modifica.
07 Οδηγιών, όπως έχουν τροποποιηθεί.
08 Directivas, conforme alteração em.
09 Директив со всеми поправками.
10 Direktiver, med senere ændringer.
11 Direktiv, med företagna ändringar.
12 Direktiver, med foretatte endringer.
13 Direktiivejä, sellaisina kuin ne ovat muutettuina.
14 v platném znění.
15 Smjernice, kako je izmijenjeno.
16 irányelv(ek) és módosításaik rendelkezéseit.
17 z późniejszymi poprawkami.
18 Directivelor, cu amendamentele respective.
19 Direktive z vsemi spremembami.
20 Direktiivid koos muudatustega.
21 Директиви, с техните изменения.
22 Direktyvose su papildymais.
23 Direktīvās un to papildinājumos.
24 Smernice, v platnom znení.
25 Değiştirilmiş halleriyle Yönetmelikler.

01 Note * as set out in **<A>** and judged positively by **<B>** according to the **Certificate <C>**.
02 Hinweis * wie in der **<A>** aufgeführt und von **<B>** positiv beurteilt gemäß **Zertifikat <C>**.
03 Remarque * tel que défini dans **<A>** et évalué positivement par **<B>** conformément au **Certificat <C>**.
04 Bemerk * zoals vermeld in **<A>** en positief beoordeeld door **<B>** overeenkomstig **Certificaat <C>**.
05 Nota * como se establece en **<A>** y es valorado positivamente por **<B>** de acuerdo con el **Certificado <C>**.
06 Nota * delineato nel **<A>** e giudicato positivamente da **<B>** secondo il **Certificato <C>**.
07 Σημείωση * όπως καθορίζεται στο **<A>** και κρίνεται θετικά από το **<B>** σύμφωνα με το **Πιστοποιητικό <C>**.
08 Nota * tal como estabelecido em **<A>** e com o parecer positivo de **<B>** de acordo com o **Certificado <C>**.
09 Примечание * как указано в **<A>** и в соответствии с положительным решением **<B>** согласно **Свидетельству <C>**.
10 Bemærk * som anført i **<A>** og positivt vurderet af **<B>** i henhold til **Certifikat <C>**.
11 Information * enligt **<A>** och godkänts av **<B>** enligt **Certifikatet <C>**.
12 Merk * som det fremkommer i **<A>** og gjennom positiv bedømmelse av **<B>** ifølge **Sertifikat <C>**.
13 Huom * jotka on esitetty asiakirjassa **<A>** ja jotka **<B>** on hyväksynyt **Sertifikaatin <C>** mukaisesti.
14 Poznámka * jak bylo uvedeno v **<A>** a pozitivně zjištěno **<B>** v souladu s **osvědčením <C>**.
15 Napomena * kako je izloženo u **<A>** i pozitivno ocijenjeno od strane **<B>** prema **Certifikatu <C>**.
16 Megjegyzés * a(z) **<A>** alapján, a(z) **<B>** igazolta a megfelelést, a(z) **<C>** **tanúsítvány** szerint.
17 Uwaga * zgodnie z dokumentacją **<A>**, pozytywną opinią **<B>** i **Świadectwem <C>**.
18 Notă * aşa cum este stabilit în **<A>** şi apreciat pozitiv de **<B>** în conformitate cu **Certificatul <C>**.
19 Opomba * kot je določeno v **<A>** in odobreno s strani **<B>** v skladu s **certifikatom <C>**.
20 Märkus * nagu on näidatud dokumendis **<A>** ja heaks kiidetud **<B>** järgi vastavalt **sertifikaadile <C>**.
21 Забележка * както е изложено в **<A>** и оценено положително от **<B>** съгласно **Сертификата <C>**.
22 Pastaba * kaip nustatyta **<A>** ir kaip teigiamai nuspręsta **<B>** pagal **Sertifikatą <C>**.
23 Piezīmes * kā norādīts **<A>** un atbilstoši **<B>** pozitīvajam vērtējumam saskaņā ar **sertifikātu <C>**.
24 Poznámka * ako bolo uvedené v **<A>** a pozitívne zistené **<B>** v súlade s **osvedčením <C>**.
25 Not * **<A>**'da belirtildiği gibi ve **<C>** **Sertifikasına** göre **<B>** tarafından olumlu olarak değerlendirildiği gibi.

<A>	**DAIKIN.TCF.024G1/08-2014**
<B>	**TÜV (NB1856)**
<C>	**0510260101**

3P383344-2B

Shigeki Morita
Director
Ostend, 1st of April 2016

DAIKIN EUROPE N.V.
Zandvoordestraat 300, B-8400 Oostende, Belgium

CONTENTS

READ THESE INSTRUCTIONS CAREFULLY BEFORE INSTALLATION AND OPERATION.

IMPROPER INSTALLATION OR ATTACHMENT OF EQUIPMENT OR ACCESSORIES COULD RESULT IN ELECTRIC SHOCK, SHORT-CIRCUIT, LEAKS, FIRE OR OTHER DAMAGE TO THE EQUIPMENT. BE SURE ONLY TO USE ACCESSORIES MADE BY DAIKIN WHICH ARE SPECIFICALLY DESIGNED FOR USE WITH THE EQUIPMENT AND HAVE THEM INSTALLED BY A PROFESSIONAL.

IF UNSURE OF INSTALLATION PROCEDURES OR USE, ALWAYS CONTACT YOUR DAIKIN DEALER FOR ADVICE AND INFORMATION.

The English text is the original instruction. Other languages are translations of the original instructions.

INTRODUCTION

- Do only use this system in combination with a field-supplied air handling unit. Do not connect this system to other appliances.
- Only optional controls as listed in the optional accessories list can be used.

Field-supplied air handling units can be connected with a Daikin condensing unit via a control box and expansion valve kit. Each air handling unit can be connected with 1 control box and 1 expansion valve kit. This manual describes the installation of the expansion valve kit and the installation and operation of the EKEQMA control box.

BEFORE INSTALLATION

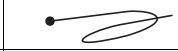
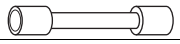
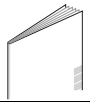
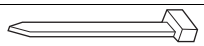
The system will operate as a standard indoor unit to control the room temperature. This system does not require a specific external controller but take below cautions into account.

- Multiple outdoor unit connections are not allowed in 1 refrigerant system.
- The automatic refrigerant charging and leak detection function are not possible when the EKEQMCBA is used.
- The manufacturer of this outdoor unit has limited responsibility for total performance of the system because performance is determined by the total system. The discharge air may fluctuate depending on selected air handling unit and depending on the installation configuration.
- Connectivity to DIII-net devices only allowed with:
  - ITouch Manager II
  - Modbus Interface DIII
- This equipment is not designed for year-round cooling applications with low indoor humidity conditions, such as Electronic Data Processing rooms.
- This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved. Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.

INSTALLATION

- For installation of the air handling unit, refer to the air handling unit installation manual.
- Never operate the air conditioner with the discharge pipe thermistor (R3T), suction pipe thermistor (R2T) and pressure sensors (S1NPH, S1NPL) removed. Such operation may burn out the compressor.
- The equipment is not intended for use in a potentially explosive atmosphere.

ACCESSORIES

		Quantity
Thermistor (R1T)		1
Thermistor (R3T/R2T) (2.5 m cable)		2
Insulation sheet		2
Rubber sheet		2
Wire to wire splice		6
Installation and operation manual		1
Screw nut		9
Tie wrap		6
Capacity setting adaptor		10
Stopper (closing cup)		1

Obligatory accessory

	EKEQMCBA
Expansion valve kit	EKEXV

Refer to chapter "Valve kit installation" on page 5 for installation instructions.

Optional accessories

		EKEQMCBA
Remote controller: - BRC1D528 - BRC1E52 - BRC2E52 - BRC3E52		1

NAME AND FUNCTION OF PARTS (See figure 1)

Parts and components

1 Outdoor unit

2 Control box

3 Air handling unit (field supply)

4 Field piping (field supply)

5 Expansion valve kit

Wiring connections

6 Outdoor unit power supply

7 Control box wiring
(Power supply and communication between control box and outdoor unit)

8 Air handling unit thermistors

9 Power supply and control wiring for air handling unit and controller (power supply is separate from the outdoor unit)

10 Air thermistor control for air handling unit

11 Remote controller

BEFORE INSTALLATION

- Refer to the installation manual of the outdoor unit for details on refrigerant piping, additional refrigerant charging, and inter-unit wiring.

Since design pressure is 4 MPa or 40 bar, pipes of larger wall thickness may be required. Refer to paragraph "Selection of piping material" on page 4.

- Precautions for R410A
  - The refrigerant requires strict cautions for keeping the system clean, dry and tight.
    - Clean and dry
      Foreign materials (including mineral oils or moisture) should be prevented from getting mixed into the system.
    - Tight
      Read "Piping installation" on page 4 carefully and follow these procedures correctly.
  - Since R410A is a mixed refrigerant, the required additional refrigerant must be charged in its liquid state. (If the refrigerant is in state of gas, its composition changes and the system will not work properly).
  - The connected air handling units must have heat exchangers designed exclusively for R410A.

Cautions for selection of the air handling unit

Select the air handling unit (field supply) according to the technical data and limitations mentioned in Table 1.

Lifetime of the outdoor unit, operation range or operation reliability may be influenced if you neglect these limitations.

This control box can only be used in heat pump applications.

NOTE

- For maximum number of indoor units, see the outdoor unit specifications.
- If the total capacity of the connected indoor units exceeds the capacity of the outdoor unit, cooling and heating performance may drop when running the indoor units.
  Refer to the section on performance characteristics in the Engineering Data Book for details.
- The capacity class of the air handling unit is determined by the selection of the expansion valve kit according to Table 1.

Depending on the heat exchanger, a connectable EKEXV (expansion valve kit) must be selected to these limitations.

Table 1

	Allowed heat exchanger cooling capacity (kW)		Allowed heat exchanger heating capacity (kW)	
EKEXV class	Minimum	Maximum	Minimum	Maximum
50	5.0	6.2	5.6	7.0
63	6.3	7.8	7.1	8.8
80	7.9	9.9	8.9	11.1
100	10.0	12.3	11.2	13.8
125	12.4	15.4	13.9	17.3
140	15.5	17.6	17.4	19.8
200	17.7	24.6	19.9	27.7
250	24.7	30.8	27.8	34.7
400	35.4	49.5	39.8	55.0
500	49.6	61.6	55.1	69.3
	Cooling saturated suction temperature (SST) = 6°C Air temperature = 27°C DB/19°C WB Superheat (SH) = 5 K		Heating saturated suction temperature (SST) = 46°C Air temperature = 20°C DB Subcool (SC) = 3 K	

1 The air handling unit can be connected as a standard indoor unit to the outdoor unit. The limitations of connection are determined by the outdoor unit.

Additional limits exist when connecting the EKEQMCBA control box. These can be found in the technical data book of the EKEQMCBA and in this manual.

2 Selecting the expansion valve

The corresponding expansion valve needs to be selected for your air handling unit. Select the expansion valve according to the above limitations.

NOTE

- The expansion valve is an electronic type, it is controlled by the thermistors that are added in the circuit. Each expansion valve can control a range of air handling units sizes.
- The selected air handling unit must be designed for R410A.
- Extraneous substances (including mineral oils or moisture) must be prevented from getting mixed into the system.
- SST: saturated suction temperature at exit of air handling unit.

3 Selecting the capacity setting adaptor (see accessories)

- The corresponding capacity setting adaptor needs to be selected depending on the expansion valve.
- Connect the correct selected capacity setting adaptor to X24A (A1P). (See figure 3)

EKEXV kit	Capacity setting adaptor label (indication)
50	J56
63	J71
80	J90
100	J112
125	J140

EKEXV kit	Capacity setting adaptor label (indication)
140	J160
200	J224
250	J280
400	J22
500	J28

For the following items, take special care during construction and check after installation is finished

Tick ✓ when checked	
☐	Are the thermistors fixed firmly? Thermistor may come loose.
☐	Is the freeze-up setting done correctly? The air handling unit may freeze up.
☐	Is the control box fixed firmly? The unit may drop, vibrate or make noise.
☐	Do electrical connections comply with specifications? The unit may malfunction or components may burn out.
☐	Are wiring and piping correct? The unit may malfunction or components may burn out.
☐	Is the unit safely grounded? Dangerous at electric leakage.

SELECTING THE INSTALLATION SITE

This is a class A product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.

Select an installation site where the following conditions are fulfilled and that meets your customer's approval.

- The option boxes (expansion valve and electrical control box) can be installed inside and outside.
- Do not install the option boxes in or on the outdoor unit.
- Do not put the option boxes in direct sunlight. Direct sunlight will increase the temperature inside the option boxes and may reduce its lifetime and influence its operation.
- Choose a flat and strong mounting surface.
- Operating temperature of the control box is between –10°C and 40°C.
- Keep the space in front of the boxes free for future maintenance.
- Keep air handling unit, power supply wiring and transmission wiring at least 1 m away from televisions and radios. This is to prevent image interference and noise in those electrical appliances. (Noise may be generated depending on the conditions under which the electric wave is generated, even if 1 m is kept.)
- Make sure the control box is installed horizontally. Screw nuts position must be downwards.

Precautions

Do not install or operate the unit in rooms mentioned below.

- Where mineral oil, like cutting oil is present.
- Where the air contains high levels of salt such as air near the ocean.
- Where sulphurous gas is present such as that in areas of hot spring.
- In vehicles or vessels.
- Where voltage fluctuates a lot such as that in factories.
- Where high concentration of vapor or spray are present.
- Where machines generating electromagnetic waves are present.
- Where acidic or alkaline vapor is present.
- The option boxes must be installed with entrances downward.

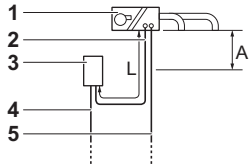
REFRIGERANT PIPING WORK

All field piping must be provided by a licensed refrigeration technician and must comply with the relevant local and national codes.

- For refrigerant piping of outdoor unit, refer to the installation manual supplied with the outdoor unit.
- Follow the outdoor unit specifications for additional charging, piping diameter and installation.
- The maximum allowed piping length depends on the connected outdoor model.

PIPING INSTALLATION

Piping limits



1 Air handling unit

2 Connection pipe from expansion valve kit to air handling unit

3 Valve kit

4 Liquid pipe

5 Gas pipe

	Max (m)
A	–5/+5(*)
L	5

(*) Below or above the valve kit.

L is to be considered as a part of the total maximum piping length. See installation manual of the outdoor unit for piping installation.

Piping connections

Make sure to install gas and liquid pipe diameters in function of the air handling unit capacity class.

Air handling unit capacity class	Gas pipe	Connection pipe Liquid pipe
50	Ø12.7	Ø6.4
63	Ø15.9	Ø9.52
80		
100		
125		
140		
200	Ø19.1	
250	Ø22.2	
400	Ø28.6	Ø12.7
500	Ø28.6	Ø15.9

Selection of piping material

1. Foreign materials inside pipes (including oils for fabrication) must be 30 mg/10 m or less.
2. Use the following material specification for refrigerant piping:
   - Construction material: phosphoric acid deoxidized seamless copper for refrigerant.
   - Temper grade: use piping with temper grade in function of the pipe diameter as listed in the table below.

Pipe Ø	Temper grade of piping material
≤15.9	O
≥19.1	1/2H

O = Annealed
1/2H = Half hard

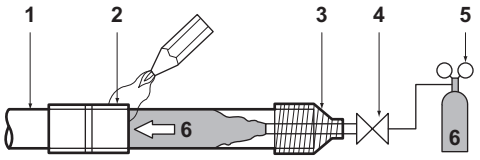
   - The pipe thickness of the refrigerant piping should comply with relevant local and national regulations. The minimal pipe thickness for R410A piping must be in accordance with the table below.

Pipe Ø	Minimal thickness t (mm)
6.4	0.80
9.5	0.80
12.7	0.80
15.9	0.99
19.1	0.80
22.2	0.80
28.6	0.99

3. In case the required pipe sizes (inch sizes) are not available, it is also allowed to use other diameters (mm sizes), taken the following into account:
   - select the pipe size nearest to the required size.
   - use the suitable adapters for the change-over from inch to mm pipes (field supply).

Cautions for brazing

- Be sure to carry out a nitrogen blow when brazing.
  Brazing without carrying out nitrogen replacement or releasing nitrogen into the piping will create large quantities of oxidized film on the inside of the pipes, adversely affecting valves and compressors in the refrigerating system and preventing normal operation.
- When brazing while inserting nitrogen into the piping, nitrogen must be set to 0.02 MPa with a pressure-reducing valve (=just enough so that it can be felt on the skin).



1 Refrigerant piping

2 Part to be brazed

3 Taping

4 Hands valve

5 Pressure-reducing valve

6 Nitrogen

- For details, see manual of the outdoor unit.

VALVE KIT INSTALLATION

Mechanical installation

1 Remove the valve kit box cover by unscrewing 4x M5.

2 Drill 4 holes on correct position (measurements as indicated in figure below) and fix the valve kit box securely with 4 screws through the provided holes Ø9 mm.

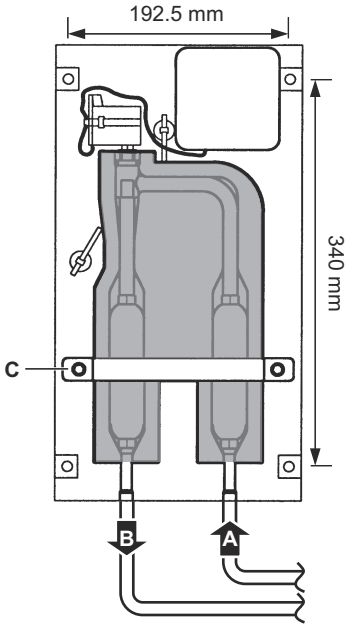
NOTE

- Make sure that the expansion valve is installed vertically.
- Make sure there is enough free space for future maintenance. Refer to figure 5 for the required service space.

Brazing work

For details, see manual of the outdoor unit.

3 Prepare the inlet/outlet field piping just in front of the connection (do **not** braze yet).



A Inlet coming from the outdoor unit

B Outlet to air handling unit

C Pipe fixing clamp

4 Remove the pipe fixing clamp (C) by unscrewing 2x M5.

5 Remove the upper and lower pipe insulations.

6 Braze the field piping.

- Make sure to cool the filters and valve body with a wet cloth and make sure the body temperature does not exceed 120°C during brazing.
- Make sure that the other parts such as electrical box, tie wraps and wires are protected from direct brazing flames during brazing.

7 After brazing, put the lower pipe insulation back in place and close it with the upper insulation cover (after pealing off the liner).

8 Secure the pipe fixing clamp (C) in place again (2x M5).

9 Make sure that field pipes are fully insulated.

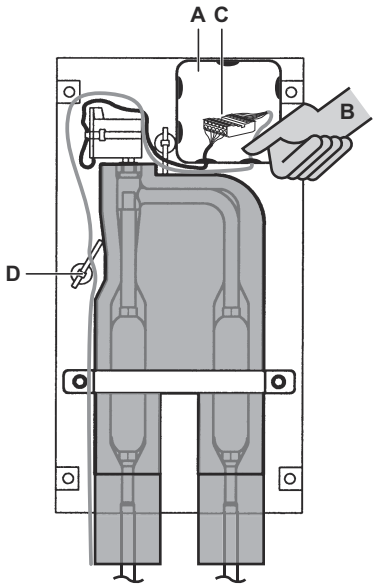
Field pipe insulation must reach up to the insulation you have put back in place as per procedure step 7. Make sure that there is no gap between both ends in order to avoid condensation dripping (finish the connection with tape eventually).

Electrical work

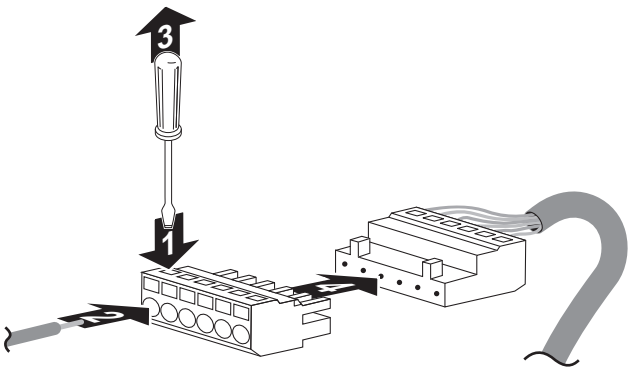
1 Open the electrical box cover (A).

2 Push out **ONLY** the second lower wire intake hole (B) from inside to outside. Do not damage the membrane.

3 Pass valve cable (with wires Y1...Y6) from the control box through that membrane wire intake hole and connect the cable wires into the terminal connector (C) following instructions as described in step 4. Route the cable out of the valve kit box according to figure below and fix with the tie wrap (D). See "Electric wiring work" on page 6 for more details.



4 Use a small screwdriver and follow indicated instructions for connecting cable wires into the terminal connector according to the wiring diagram.



5 Make sure that field wiring and insulation is not squeezed when closing the valve kit box cover.

6 Close the valve kit box cover (4x M5).

INSTALLATION OF THE ELECTRICAL CONTROL BOX (See figure 3)

1 Control box
2 Hanger brackets
3 Main PCB
4 Transformer
5 Terminal
6 Optional PCB (KRP4)

Mechanical installation

1 Fix the control box with its hanger brackets to the mounting surface.
Use 4 screws (for holes of Ø6 mm).

2 Open the lid of the control box.

3 For electrical wiring: refer to paragraph "Electric wiring work" on page 6.

4 Install the screw nuts.

5 Close the unnecessary openings with stoppers (closing cups).

6 Close the lid securely after installation to ensure that the control box is watertight.

NOTE Make sure there is enough free space for future maintenance. Refer to figure 4 for the required service space.

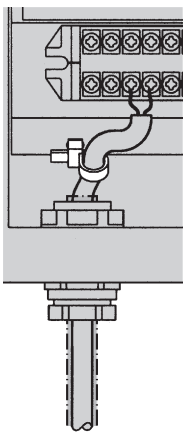
ELECTRIC WIRING WORK

- All field wiring and components must be installed by a licensed electrician and must comply with all international, European, national and local directives, laws, regulations and/or codes that are relevant and applicable.
- Use copper wire only.
- A main switch or other means for disconnection, having a contact separation in all poles, must be incorporated in the fixed wiring in accordance with relevant local and national legislation.
- Refer to the installation manual attached to the outdoor unit for the size of power supply electric wire connected to the outdoor unit, the capacity of the circuit breaker and switch, wiring and wiring instructions.
- Attach the earth leakage circuit breaker and fuse to the power supply line.

Connection of the wires inside the control box

1 For connection to outdoor unit and to controller (field supply):
Pull the wires inside through the screw nut and close the nut firmly in order to ensure a good pull relieve and water protection.

2 The cables require an additional pull-relief. Strap the cable with the installed tie wrap.



Precautions

- Thermistor cable and remote controller wire should be located at least 50 mm away from power supply wires and from wires to the controller. Not following this guideline may result in malfunction due to electrical noise.
- Use only specified wires, and tightly connect wires to the terminals. Keep wiring in neat order so that it does not obstruct other equipment. Incomplete connections could result in overheating, and in worse case electric shock or fire.

Connecting the wiring: EKEQMCBAV3

- Connect the wires to the terminal board according to the wiring diagram in figure 2. See figure 3 for wiring intake in the control box. The wiring intake hole indication H1 refers to the H1 cable of the corresponding wiring diagram. There are 2 wiring intake holes to allow for branching of the communication wire.
- Connect cables according to specifications of the next table.

Table connection and application

	Description	Connect to	Type of cable	Cross section (mm^2)(*)	Maximum length (m)	Specifications
L, N, earth	Power supply	Power supply	H05VV-F3G2.5	2.5	—	Power supply 230 V 1~ 50 Hz
Y1~Y6 (†)	Expansion valve connection	Expansion valve kit	LIYCY3 x 2 x 0.75	0.75	20	Digital output 12 V DC
R1,R2	Thermistor R2T (liquid pipe)	—	H05VV-F2 x 0.75		Standard: 2.5 Max.: 20	Analog input 16 V DC
R3,R4	Thermistor R3T (gas pipe)					
R5,R6	Thermistor R1T (air)					
P1,P2	Remote controller				100	Communication line 16 V DC
F1,F2	Communication to outdoor unit	Outdoor unit				
T1,T2	ON/OFF	Controller field supply			—	Digital input 16 V DC
—	Capacity step		LIYCY4 x 2 x 0.75	Optional connection: when the function of the switch box needs to be extended: see KRP4A51 for details of settings and instructions.		
—	Error signal					
—	Operation signal					
C1,C2	Fan signal	Air handling unit fan field supply	H05VV-F3G2.5	2.5	—	Digital output: voltage free. Maximum 230 V, maximum 2 A

(*) Recommended size (all wiring must comply with local codes).
(†) For EKEXV400 and 500, Y5 does not need to be connected.

Wiring diagram

A1P .....Printed circuit board
A2P .....Printed circuit board (option KRP4)
F1U .....Fuse (250 V, F5A)(A1P)
F3U .....Field fuse
HAP.....Light emitting diode (service monitor-green)
K1R .....Magnetic relay
K4R .....Magnetic relay (fan)
Q1DI.....Earth leakage breaker
R1T .....Thermistor (air)
R2T .....Thermistor (liquid)
R3T .....Thermistor (gas)
R7.....Capacity adaptor
T1R .....Transformer (220 V/21.8 V)
X1M,X3M .....Terminal block
Y1E .....Electronic expansion valve
X1M-C1/C2 .....Output: fan ON/OFF
X1M-F1/F2 .....Communication outdoor unit
X1M-P1/P2.....Communication remote controller
X1M-R1/R2 .....Thermistor liquid
X1M-R3/R4 .....Thermistor gas
X1M-R5/R6 .....Thermistor air
X1M-T1/T2 .....Input: ON/OFF
X1M-Y1~6 .....Expansion valve

.....Field wiring
L .....Live
N.....Neutral
, ...Connector
.....Wire clamp
.....Protective earth (screw)
.....Separate component
.....Optional accessory
BLK.....Black
BLU .....Blue
BRN.....Brown
GRN .....Green
GRY.....Gray
ORG .....Orange
PNK.....Pink
RED.....Red
WHT .....White
YLW.....Yellow

INSTALLATION OF THERMISTORS

Refrigerant thermistors

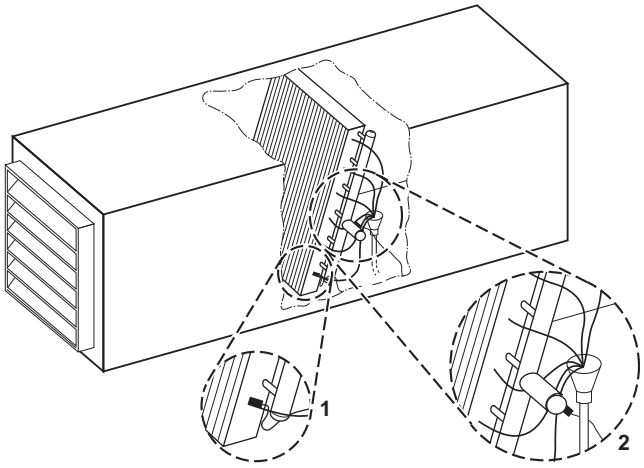
Location of the thermistor

A correct installation of the thermistors is required to ensure a good operation:

1. Liquid (R2T)
   Install the thermistor behind the distributor on the coldest pass of the heat exchanger (contact your heat exchanger dealer).
2. Gas (R3T)
   Install the thermistor at the outlet of the heat exchanger as close as possible to the heat exchanger.

Evaluation must be done to check if the air handling unit is protected against freeze-up. This must be done during test operation.

The thermistor needs to be installed in an enclosed area. Install it inside the air handling unit, or shield it to prevent it from getting touched.



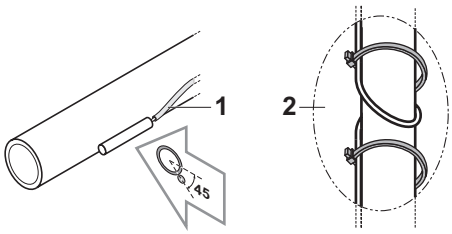
1 Liquid R2T

2 Gas R3T

Installation of the thermistor cable

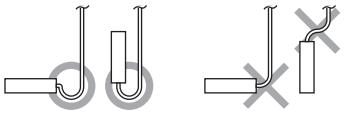
1 Put the thermistor cable in a separate protective tube.

2 Always add a pull-relief to the thermistor cable to avoid strain on the thermistor cable and loosening of the thermistor. Strain on the thermistor cable or loosening of the thermistor may result in bad contact and incorrect temperature measurement.

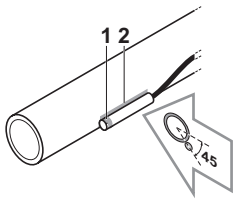


Fixation of the thermistor

- Put the thermistor wire slightly down to avoid water accumulation on top of the thermistor.



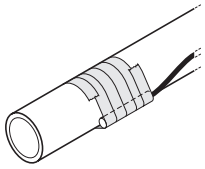
- Make good contact between thermistor and air handling unit. Put the top of the thermistors on the air handling unit, this is the most sensitive point of the thermistor.



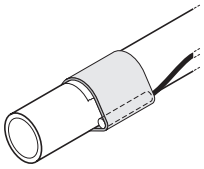
1 Most sensitive point of the thermistor

2 Maximize the contact

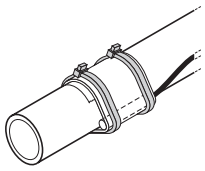
1 Fix the thermistor with insulating aluminum tape (field supply) in order to ensure a good heat transference.



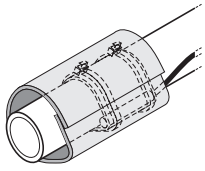
2 Put the supplied piece of rubber around the thermistor (R2T/R3T) in order to avoid loosening of the thermistor after some years.



3 Fasten the thermistor with 2 tie wraps.



4 Insulate the thermistor with the supplied insulation sheet.



Air thermistor

The air thermistor (R1T) can be installed either in the room that needs temperature control or in the suction area of the air handling unit.

NOTE For room temperature control the delivered thermistor (R1T) can be replaced by an optional remote sensor kit KRCS01-1(A) (to be ordered separately).

Installation of longer thermistor cable (R1T/R2T/R3T)

The thermistor is supplied with a standard cable of 2.5 m. This cable can be made longer to up to 20 m.

Install the longer thermistor cable with the delivered wire to wire splices

1 Cut the wire or bundle the remainder of the thermistor cable.
Keep at least 1 m of the original thermistor cable.
Do not bundle the cable inside the control box.

2 Strip the wire ±7 mm at both ends and insert these ends into the wire to wire splice.

3 Pinch the splice with the correct crimp tool (pliers).

4 After connection, heat up the shrink-insulation of the wire to wire splice with a shrink-heater to make a water tight connection.

5 Wrap electrical insulation tape around the connection.

6 Put a pull-relief in front of and behind the connection.

- The connection must be made on an accessible location.
- To make the connection waterproof, the connection can also be made in a switch box or connector box.
- The thermistor cable should be located at least 50 mm away from power supply wire. Not following this guideline may result in malfunction due to electrical noise.

TEST OPERATION

After installation and once the field settings are defined, the installer is obliged to verify correct operation. Therefore a test run must be performed, refer to the installation manual of the outdoor unit. Before executing "test run" as well as before operating the unit, you must check the following:

- Refer to the section of "For the following items, take special care during construction and check after installation is finished" on page 3.
- After finishing the construction of refrigerant piping, drain piping and electric wiring, conduct test operation accordingly to protect the unit.
- Open the gas side stop valve.
- Open the liquid side stop valve.

Additional test operation

When the test run was successful, an additional check needs to be carried out during normal operation.

1 Close the contact T1/T2 (ON/OFF) or operate the remote controller.

2 Confirm function of the unit according to the manual and check if the air handling unit has collected ice (freeze-up).
If the unit collects ice: see "Troubleshooting" on page 10.

3 Confirm that the fan of the air handling unit is ON.

- In case of poor distribution in the air handling unit, 1 or more passes of the air handling unit may freeze-up (collect ice) → put the thermistor (R2T) on this position.
- Depending on operation conditions (e.g.: outdoor ambient temperature) it is possible that the settings must be changed after commissioning.

OPERATION AND MAINTENANCE

If T1/T2 is used to control the operation of the air handling unit, the following convention is used:

- Closing the T1/T2 signal starts operation of the air handling unit.
- Opening the T1/T2 signal stops operation of the air handling unit.

WHAT TO DO BEFORE OPERATION

- Before initiating operation, contact your dealer to get the operation manual that corresponds to your system.
- Refer to the dedicated manual of the controller (field supply) and air handling unit (field supply).
- Make sure that the air handling unit fan is ON when the outdoor unit is in normal operation.

Field settings for EKEQMCBA

Refer to the installation manuals of both the outdoor unit and the remote controller.

Operation setting in case of power failure

Measures must be taken to ensure that after power failure, T1/T2 is according to the setting of your preference. Neglecting this caution will result in improper operation.

Mode No.	Code No.	Description of setting
22(12)–5	01	T1/T2 must be open at power restore.(*)
	02(†)	After power failure, the status of T1/T2 must remain identical to the initial T1/T2 status prior to the power failure.

(*) After power failure, T1/T2 must be changed to open (no cooling/heating requested).
(†) Factory setting

Setting the indoor fan control

In fan only and cooling mode, the indoor fan is ON when the unit is operating.

For heating operation, different settings can be made:

Mode No.	Code No.	Description of setting
22(12)–3	01	Fan ON at thermo OFF
	02	Fan ON at thermo OFF
	03(*)	Fan OFF at thermo OFF

(*) Factory setting

Mode No.	Code No.	Description of setting
23(13)–8	01(*)	Fan OFF at defrost and oil return
	02	Fan ON at defrost and oil return
	03	Fan ON at defrost and oil return

(*) Factory setting

NOTE

The combination of "Fan OFF during thermo OFF" and "Fan ON during defrost/oil return" will result in fan ON during thermo OFF.

OPERATION AND DISPLAY SIGNALS

Input	T1/T2(*)	Open	No cooling/heating requested
		Closed	Cooling/heating requested

(*) See field setting 22(12)–5.

NOTE

- See the remote controller display for output.
- See optional kit KRP4A51 for additional possible signals.

When the operation signal is activated, the air handling unit and fan must operate. Failure to this will cause a safety to operate or freezing up of the air handling unit.

TROUBLESHOOTING

To set up the system and make troubleshooting possible, it is required to connect the remote controller to the option kit.

Not a malfunction of the air conditioner

The system does not operate

- The system does not restart immediately after the cooling/heating is requested.
  If the operation lamp lights, the system is in normal operating condition.
  It does not restart immediately because one of its safety devices actuates to prevent the system from being overloaded. The system will turn on again automatically after 3 minutes.
- The system does not restart immediately after the power supply is turned on.
  Wait 1 minute until the micro computer is prepared for operation.

Troubleshooting

If one of the following malfunctions occurs, take the measures shown below and contact your dealer.

The system must be repaired by a qualified service person.

- If a safety device such as a fuse, a breaker, or an earth leakage breaker frequently actuates, or ON/OFF switch does not properly work.
  Turn off the main power switch.
- If the display TEST, the unit number and the operation lamp flash and the malfunction code appears;
  Notify your dealer and report the malfunction code.

If the system does not operate properly, and none of the above mentioned malfunctions is evident, investigate the system according to the following procedures.

If the system does not operate at all

- Check if there is a power failure.
  Wait until power is restored. If power failure occurs during operation, the system automatically restarts immediately after the power supply recovers.
- Check if the fuse has blown or breaker has been tripped.
  Change the fuse or set the breaker.

If the system stops operating after operation is complete

- Check if the air inlet or outlet of outdoor or air handling unit is blocked by obstacles.
  Remove the obstacle and make it well-ventilated.
- Check if the air filter is clogged.
  Ask a qualified service person to clean the air filter.
- The error signal is given and the system stops.
  If the error resets after 5-10 minutes, the unit safety device was activated but the unit restarted after evaluation time.
  If the error persists, contact your dealer.

If the system operates but it does not sufficiently cool/heat

- Check if the air inlet or outlet of the air handling unit or the outdoor unit is blocked with obstacles.
  Remove the obstacle and make it well-ventilated.
- Check if the air filter is clogged.
  Ask a qualified service person to clean the air filter.
- Check if the doors or the windows are open.
  Shut doors or windows to prevent wind from coming in.
- Check if direct sunlight enters the room.
  Use curtains or blinds.
- Check if there are too many inhabitants in the room.
  Cooling effect decreases if heat gain of the room is too large.
- Check if the heat source of the room is excessive.
  Cooling effect decreases if heat gain of the room is too large.

The air handling unit is freezing up

- The liquid thermistor (R2T) is not put on the coldest position and part of the air handling unit is freezing up.
  Thermistor must be put on the coldest position.
- The thermistor has come loose.
  The thermistor must be fixed.
- The air handling unit fan is not operating continuously.
  When the outdoor unit stops operating, the air handling unit fan must continue operation to melt the ice that was accumulated during outdoor unit operation.
  Ensure that the air handling unit fan keeps operating.

In these cases, contact your dealer.

MAINTENANCE

- Only a qualified service person is allowed to perform maintenance.
- Before obtaining access to terminal devices, all power supply circuits must be interrupted.
- Water or detergent may deteriorate the insulation of electronic components and result in burn-out of these components.

DISPOSAL REQUIREMENTS

Dismantling of the unit, treatment of the refrigerant, of oil and of other parts must be done in accordance with relevant local and national legislation.

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